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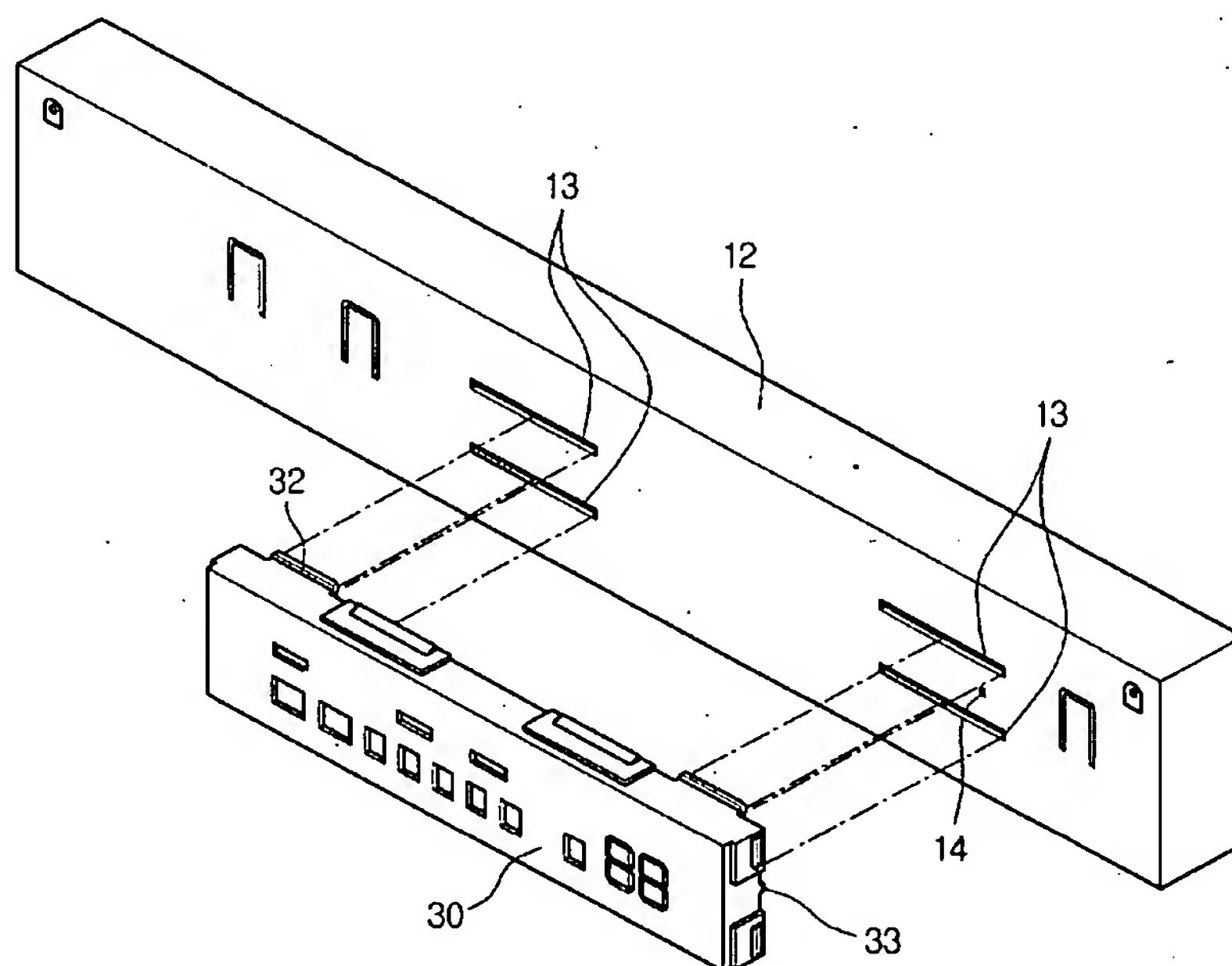
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(54) Title: **DISHWASHER AND MANUFACTURING METHOD OF THE SAME**



(57) Abstract: A dishwasher includes a control panel, a front panel disposed at the front of the control panel, a front display unit that slidingly couples to at least one of the control panel and the front panel and is disposed between the control panel and the front panel, and a sliding latch and a latch mounting slot that allow the front display unit to be slidingly coupled.

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